

Work Order ID 98849

98849

Page 1

March-27-13 7:42:15 AM

Item ID: D350-766-021 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Interior Protector (Aft Baggage Protector)
 Start Date: 3/27/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 3/28/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-766	C								
100		0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D350-766-021 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
06
9-88

13-4-22

(12)

13-4-18

13/4/12

(12)

DAS
06
9-88

13-4-22

(12)

Work Order ID 98849

98849

Page 2

March-27-13 7:42:15 AM

Item ID: D350-766-021

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 3/27/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/28/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-766-021								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1 8 13-4-22

13/4/23

13-04-23

Picklist Print

March-27-13 7:42:14 AM

Page 1

Work Order ID: 98849

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3889-041 Panel, Floor		Manufactured	No			110	Each	2.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST201A		2							
				95540		2							
D3890-041 Panel, Side		Manufactured	No			110	Each	2.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				95535		2							
D3891-041 Panel, Fwd LH		Manufactured	No			110	Each	2.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st151		2							
				95542		2							
D3891-042 Panel, Fwd RH		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST201A		1							
				95538		1							
D3944-1 Placard		Manufactured	No			110	Each	9.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST075		9							
				50785		2							
				92104		7							

Picklist Print

March-27-13 7:42:14 AM

Page 2

Work Order ID: 98849

Parent Item: D350-766-021

Start Date: 3/27/13

Required Date: 3/28/13

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Qty: 1.00

Required Qty: 1.00

D3945-041

Bracket

Manufactured No

110 Each 24.0000

Location

Loc Qty

Loc Code

ST075

24

93427

1

95537

23

Manufactured No

110 Each 6.0000

Location

Loc Qty

Loc Code

ST075

6

93157

6

Purchased No

110 Each 7,068.0000

Location

Loc Qty

Loc Code

ST344

30

115371

14

120833

2

123248

2

123355

1

123522

2

123603

9

ST506

4038

124307

1038

124561

3000

st507

1500

124093

1500

ST517a

1500

124555

1500

Purchased No

110 Each 30.0000

Location

Loc Qty

Loc Code

ST344

30

122378

30

AN525-10R9

Screw

Purchased No

110 Each 30.0000

Location

Loc Qty

Loc Code

ST344

30

122378

30

March-27-13 7:42:14 AM

Shop Packet Print

Page 2

Picklist Print

March-27-13 7:42:14 AM

Page 3

Work Order ID: 98849

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 1.00

Required Qty: 1.00

CGR264SS3-2
Rivet, Cherry

Purchased No

110 Each 136.0000

8

8

Location

Loc Qty

Loc Code

ST327

136

112314

11

124343

25

124876

100

11/12314

CR3213-4-02
CHERRY RIVET

Purchased No

110 Each 22.0000

8

8

Location

Loc Qty

Loc Code

ST328

22

116022

22

116022

CR3523-4-02
RIVET

Purchased No

110 Each 743.0000

12

12

Location

Loc Qty

Loc Code

GA

572

124670

572

ST330

171

124198

171

124198

CR3523-4-03
RIVET

Purchased No

110 Each 83.0000

16

16

Location

Loc Qty

Loc Code

ST330

83

122378

1

123785

82

123785

MS210591-3
Nut Plate

Purchased No

110 Each 277.0000

4

4

Location

Loc Qty

Loc Code

ST316

77

124291

77

ST506

200

124308

200

124291

March-27-13 7:42:15 AM

Shop Packet Print

Page 3

Picklist Print

March-27-13 7:42:15 AM

Page 4

Work Order ID: 98849

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 3/27/13

Required Date: 3/28/13

Start Qty: 1.00

Required Qty: 1.00

D3948-043

Plate, Anchor

Manufactured No

110 Each 15.0000

4

4

13/4/17
①

Location

Loc Qty

Loc Code

ST075

15

93426

15

93426

March-27-13 7:42:15 AM

Shop Packet Print

Page 4

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			3	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

• COPYRIGHT © 2008 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C
Date: 09.06.08